

# TEM-Analysis of $\text{Sm}(\text{Co},\text{Fe},\text{Cu},\text{Zr})_z$ magnets for high temperature applications

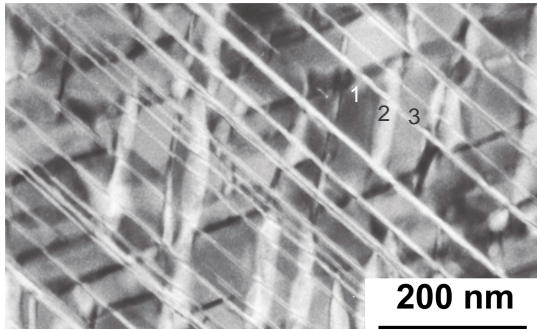
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Advanced power applications require permanent magnets which are applicable at a working temperature up to 500°C. Because of the high magnetocrystalline anisotropy and the high Curie temperature  $\text{Sm}(\text{Co},\text{Fe},\text{Cu},\text{Zr})_z$  magnets are the best candidate.

## Microstructure

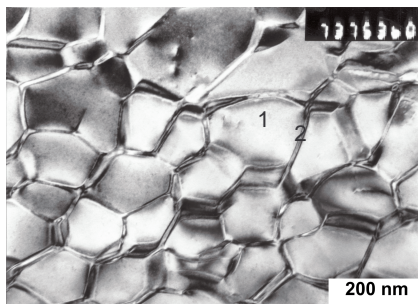


TEM image: viewing axis perpendicular to the c-axis

1 cell matrix phase:  $\text{Sm}_2(\text{Co},\text{Fe})_{17}$ ,  $\text{Th}_2\text{Zn}_{17}$  type

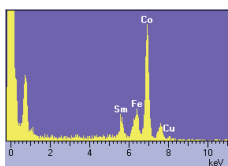
2 cell boundary phase:  $\text{Sm}(\text{Co},\text{Cu})_5$ ,  $\text{CaCu}_5$  type

3 lamella phase:  $\text{Sm}_2(\text{Co},\text{Zr})_{17}$ ,  $\text{Th}_2\text{Ni}_{17}$  type

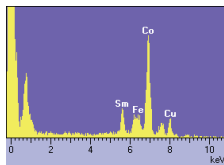


TEM image: viewing axis parallel to the c-axis

## Microchemistry of cell matrix and cell boundary

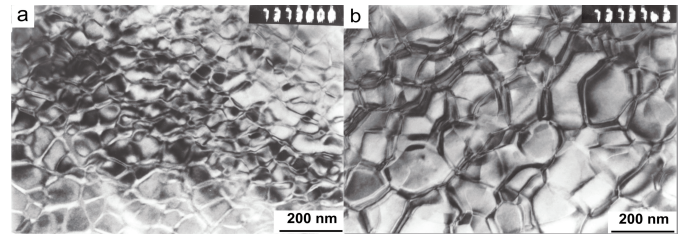


cell matrix:  
enriched in Fe



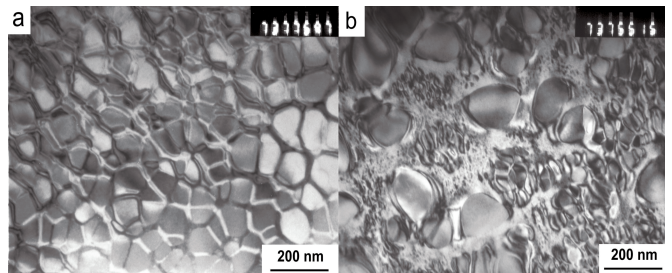
cell boundary:  
enriched in Cu

## Influence of the Sm content



TEM micrographs of  $\text{Sm}(\text{Co}_{0,75}\text{Fe}_{0,14}\text{Cu}_{0,08}\text{Zr}_{0,04})_z$  with  $z=8,7$  (a) and  $z=7,6$  (b) showing the increasing cell size with decreasing Sm content.

## Influence of the Fe content



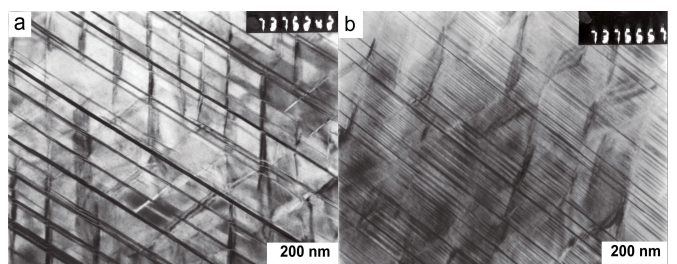
Microstructure of  $\text{Sm}(\text{Co}_{0,77}\text{Fe}_{0,07}\text{Cu}_{0,13}\text{Zr}_{0,03})_z$

a)  $z = 7,6$ : cellular precipitation structure

b)  $z = 6,9$ : cluster of very small cells and some very large cells

## Influence of the Cu content

Cu mainly segregates in the cell boundary phase, but it has also an influence on the lamella density.



$\text{Sm}(\text{Co}_{\text{bal}}\text{Fe}_{0,14}\text{Cu}_x\text{Zr}_{0,023})_8$  - A high Cu content favours the occurrence of microtwinning instead of the formation of platelets. a) 6,6 at.% Cu, b) 11 at.% Cu

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